



**The Florida Manufacturing Extension Partnership and Business
Development Board of Martin County**

Present:

Value Stream Mapping

An Interactive Workshop

"90% of the time the problem is not with the people, but with the process"

Value Stream Mapping (VSM) is a systematic and visual tool used to evaluate all the administrative and production activities needed to produce a product or service within an organization.

This hands-on simulation workshop will teach you how to identify "value added activities" and separate them from "waste", redundancies and delays in your processes. You will learn to use a very simple but powerful strategic planning tool that will allow your entire organization to see where value exists and differentiate that from waste.

The concepts and methods you will learn in this team based interactive workshop will assist you in implementing VSM in your company to help reduce lead time and increase quality, customer satisfaction and profits.

What you can expect in this hands-on 8 hour workshop:

- Introduction to Lean and VSM Principles
- Map the Current State
- Collect Improvement Ideas & Observations
- Map the Future State
- Collect and Address Barriers to the Future State
- Score Barriers and Improvement Ideas
- Develop a Continual Improvement Plan



Participants will receive a Certificate of Completion and Participant Handbook.

To register contact: Jill Marasa at 772-221-1380 or jill@bdbmc.org

Date: October 28, 2010

Time: 8:00 am - 4pm (**Registration 7:45 am**)

Location: The Crexent Center
850 NW Federal Highway, Room 236
Port Saint Lucie, FL 34986

Cost: \$30.00 includes materials and lunch.

For additional information about this session or about Florida MEP contact Phyllis Morese at 772-349-2459 or email: Phyllism@floridamep.org